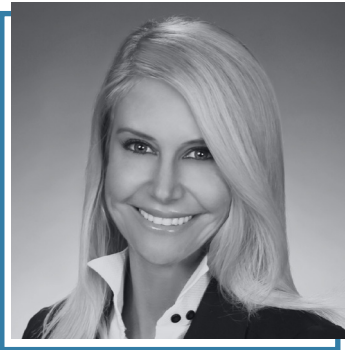


NICOLE FONTAINE

SENIOR DIRECTOR | 561.869.4350 | NICOLEFONTAINE@KATZRETAIL.COM



Nicole Fontaine serves as Senior Director at Katz & Associates with 18 years of real estate experience. She draws upon her time and success as Broker/Sales Director of her own company, Vertical Unlimited Realty Investment Group, where she hired, trained and managed a successful team of 11 Real Estate Associates. Her focus is on new development, mixed-use leasing, sales, transaction implementation and tenant and landlord representation throughout

Broward and Palm Beach Counties, specifically Boca Raton and the downtowns of Delray Beach, Fort Lauderdale and West Palm Beach. As a native of South Florida, Nicole has an intimate knowledge of the market with deep community ties and numerous professional contacts. Her expertise includes canvassing, cold calling, contract negotiations, strategic asset marketing, financial forecasting and budget management.

Nicole started her career in real estate with The Related Group, selling on-site luxury condos throughout West Palm Beach and Fort Myers. She then began her retail brokerage career as an Associate at CBRE in Naples. There she developed and implemented marketing and leasing sales strategies for 1.5 million square feet of retail development. Nicole then moved to Fort Lauderdale and was a Broker Associate for Stiles Corporation where she performed above and beyond in the top five percentile of Associates in the county. Prior to joining Katz, she served as a retail specialist in CBRE's Boca Raton office where she successfully represented and built strong relationships with national tenants and institutional owners. Nicole earned her Bachelor of Science in Business Health Administration at Hodges University in Naples and is a graduate of both the University of Arizona Retail Program and Delray Beach Leadership Program.

RETAILERS REPRESENTED

BurgerFi	Jimmy John's	Tipsy's Salon & Spa
City Furniture	L'Occitane	UPS Store
Dr. G's Urgent Care	One Main Financial	Wells Fargo
ESPN	Orange Theory	Yankee Candle
European Wax Center	Raymond James	Zona Fresca
It's Sugar	SalonCentric	9 Round Boxing

LANDLORDS REPRESENTED

ARA Realty	Equity One	Riviera Beach CRA
BankAtlantic	Garrison Investments	Samuels & Associates
Black Lion Investments	Greystar Capital Group	Schmier Property Group
BlackRock	Huizinga Holdings	Starwood Retail Properties
Chase Bank	Invesco	Stiles
Crow Holdings	Kimco	TIAA
Current Properties	Monogram Residential	UBS Financial
Duncan Hillsley Capital	Pebb Capital	Wells Fargo
Epoch Management	Prudential	Westwood Financial

AFFILIATIONS & ACCREDITATIONS

Licensed Real Estate Broker, Florida
CoStar Power Broker, 2012 - 2013 & 2017
Member, International Council of Shopping Centers (ICSC)
Committee, Man & Woman of the Year, Leukemia & Lymphoma Society, 2014
Event Chair for Delray Relay for Life, American Cancer Society, 2013
100+ Women Who Care, 2017
Delray Beach Chamber of Commerce